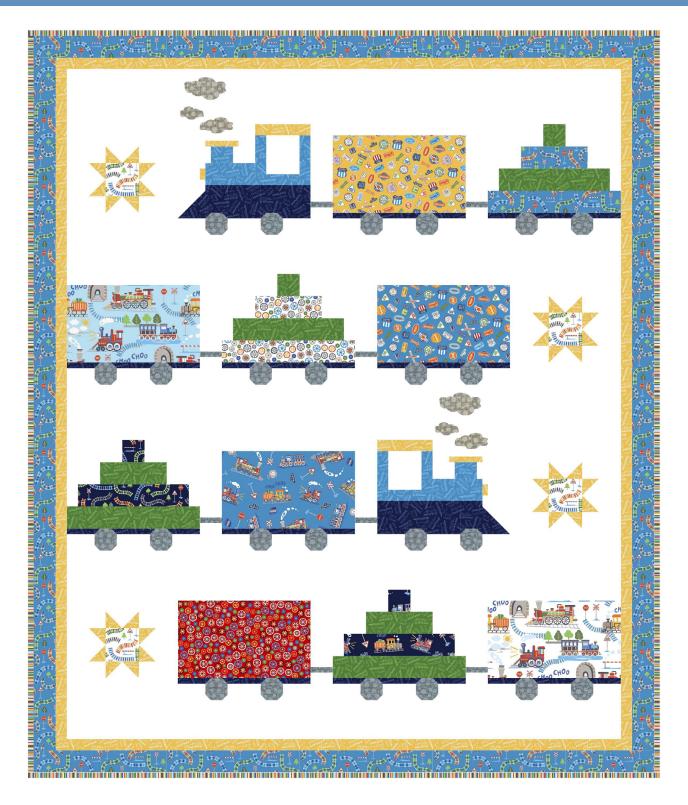


SIZE: 56"W x 66 ½"H • LEVEL: BEGINNER • PATTERN BY: NATALIE CRABTREE • WHISTLE STOP TOUR FABRIC COLLECTION PATTERN AVAILABLE ON: WWW.MICHAELMILLERFABRICS.COM



THIS IS A DIGITAL REPRESENTATION OF THE QUILT TOP, FABRIC MAY VARY.





FABRIC A
Cotton Couture
SC\_5333 Bright White
2 3/8 yards



FABRIC B CX10803 Tunnel Vision Blue 1 FQ



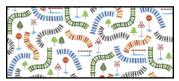
FABRIC C CX10803 Tunnel Vision White 1 FQ



FABRIC D CX10805 Express Tracks Blue 3/4 yard



FABRIC E CX10805 Express Tracks Navy 1/8 yard



FABRIC F CX10805 Express Tracks White 1/8 yard



FABRIC G CX10807 Clickety Clack Red 1 FQ



FABRIC H CX10807 Clickety Clack White 1/8 yard



FABRIC I CX10808 Railway Stripe Multi 5/8 yard (binding)



FABRIC J CX10809 Just the Ticket Blue 1 FQ



FABRIC K
CX10809

Just the Ticket Yellow
1 FQ



FABRIC L CX10810 Stop Look Listen Blue 1 FQ



FABRIC M CX10810 Stop Look Listen Navy 1/8 yard



FABRIC N CX10811 Hop On Blue 1/4 yard



FABRIC O CX10811 Hop On Green 1/4 yard



FABRIC P CX10811 Hop On Navy 3/8 yard



FABRIC Q CX10811 Hop On Yellow 5/8 yard



FABRIC R CX6699 Hash Dot Nickel 1/4 yard



FABRIC S CX6699 Hash Dot Taupe 1/8 yard

BACKING 3 3/4 yards

**BATTING** 64" x 74 1/2"



Designer Note: Cutting Instructions are for exact fabric placement as depicted in the cover image. Each cut piece is labeled for the location in the quilt. Divide cut pieces by Block or Unit Type as indicated.

KEY	CUTTING INTRUCTIONS
	<ul> <li>Cut (2) 1" x WOF strips. Subcut the following for Wheel Units and Train Block A: <ul> <li>(48) 1" squares (Wheel Units).</li> <li>(4) 1" x 2" rectangles (Train Block A).</li> <li>(4) 1" squares (Train Block A).</li> </ul> </li> <li>Cut (2) 1 ½" x WOF strips. Subcut (6) 1 ½" x 12 ½" rectangles for Train Block C.</li> <li>Cut (7) 2" x WOF strips. Subcut the following for Train Blocks A-C and Star Blocks: <ul> <li>(2) 2" x 4" rectangles (Train Block A).</li> <li>(14) 2" x 3 ½" rectangles (Train Blocks A-C).</li> <li>(24) 2" x 3" rectangles (Train Blocks A-C).</li> <li>(16) 2" x 3 ½" rectangles (Star Blocks).</li> <li>(16) 2 " squares (Star Blocks).</li> </ul> </li> <li>Cut (6) 2 ½" x WOF strips. Subcut the following for Train Blocks A-B and Star Blocks:</li> </ul>
A	<ul> <li>(2) 2 ½" squares (Train Block A).</li> <li>(8) 2 ½" x 5 ½" rectangles (Train Block B).</li> <li>(8) 2 ½" x 1 ½" rectangles (Train Block B).</li> <li>(8) 2 ½" x 1 ½" rectangles (Star Blocks).</li> <li>(8) 2 ½" x 10 ½" rectangles (Star Blocks).</li> <li>(8) 2 ½" x 6 ½" rectangles (Star Blocks).</li> <li>(8) 2 ½" x 7 ½" rectangles.</li> <li>(8) 2 ½" x 7 ½" rectangles.</li> <li>(8) 2 ½" x 3" rectangles.</li> <li>(9) 2 ½" x 3" rectangles.</li> <li>(1) 3 ½" x WOF strip. Subcut the following for Train Block A:</li> <li>(2) 3 ½" x 4" rectangles.</li> <li>(2) 3 ½" x 3" rectangles.</li> <li>(3) 5 ½" x 3" rectangles.</li> <li>(4) 3 ½" x 4" rectangles.</li> <li>(5) 3 ½" x 4" rectangles.</li> <li>(6) 2 ½" x 3" rectangles.</li> <li>(7) 3 ½" x 4" rectangles.</li> <li>(8) 2 ½" x 3" rectangles.</li> <li>(9) 3 ½" x 4" rectangles.</li> <li>(1) 3 ½" x 4" rectangles.</li> <li>(2) 3 ½" x 4" rectangles.</li> <li>(3) 5 ½" x WOF strips. Piece strips for length using diagonal seams. Subcut (2) 5 ½" x 50 ½" strips for horizontal sashing. Set aside for Quilt Assembly.</li> <li>(1) Cut (4) 4" x WOF strips. Piece strips for length using diagonal seams. Subcut (3) 4" x 50 ½" strips for horizontal sashing. Set aside for Quilt Assembly.</li> </ul>
В	<ul> <li>From the FQ, cut (1) 12 ½" x 7 ½" rectangle. Reference Page 7 for the orientation of the rectangle within Train Block C.</li> </ul>
С	• From the FQ, cut (1) 12 ½" x 7 ½" rectangle. Reference Page 7 for the orientation of the rectangle within Train Block C.
D	<ul> <li>Cut (1) 2 ½" x WOF strip. Subcut the following for Train Block B: <ul> <li>(1) 2 ½" x 12 ½" rectangle.</li> <li>(1) 2 ½" x 6 ½" rectangle.</li> </ul> </li> <li>Cut (7) 2 ½" x WOF strips. Piece strips for length using diagonal seams. Subcut the following for Quilt Assembly: <ul> <li>(2) 2 ½" x 63" Side Outer Borders.</li> <li>(2) 2 ½" x 56 ½" Top/Bottom Outer Borders.</li> </ul> </li> </ul>



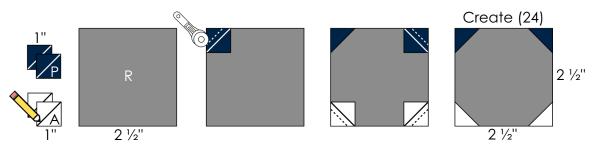
E	•	Cut (1) 2 ½" x WOF strip. Subcut the following for Train Block B:  o (1) 2 ½" x 10 ½" rectangle.  o (1) 2 ½" square.
F	•	Cut (1) 3 ½" x WOF strip. Subcut (4) 3 ½" squares for Star Blocks.
G	•	From the FQ, cut (1) 12 $\frac{1}{2}$ " x 7 $\frac{1}{2}$ " rectangle. Reference Page 7 for the orientation of the rectangle within Train Block C.
н	•	Cut (1) 2 ½" x WOF strip. Subcut the following for Train Block B:  o (1) 2 ½" x 12 ½" rectangle.  o (1) 2 ½" x 6 ½" rectangle.
ı	•	Cut (7) 2 ¼" x WOF strips for binding.
J	•	From the FQ, cut (1) 12 $\frac{1}{2}$ " x 7 $\frac{1}{2}$ " rectangle. Reference Page 7 for the orientation of the rectangle within Train Block C.
К	•	From the FQ, cut (1) 12 $\frac{1}{2}$ " x 7 $\frac{1}{2}$ " rectangle. Reference Page 7 for the orientation of the rectangle within Train Block C.
L	•	From the FQ, cut (1) 12 $\frac{1}{2}$ " x 7 $\frac{1}{2}$ " rectangle. Reference Page 7 for the orientation of the rectangle within Train Block C.
М	•	Cut (1) 2 ½" x WOF strip. Subcut the following for Train Block B:  o (1) 2 ½" x 10 ½" rectangle.  o (1) 2 ½" square.
N	•	Cut (1) 1 ½" x WOF strip. Subcut the following for Train Block A:  o (4) 1 ½" x 5" rectangles.  o (2) 1 ½" x 3 ½" rectangles.  Cut (1) 2 ½" x WOF strip. Subcut the following for Train Block A:  o (2) 2 ½" x 5" rectangles.  o (2) 2 ½" x 2" rectangles.
O	•	Cut (2) 2 ½" x WOF strips. Subcut the following for Train Block B:  o (2) 2 ½" x 12 ½" rectangles.  o (2) 2 ½" x 10 ½" rectangles.  o (2) 2 ½" x 6 ½" rectangles.  o (2) 2 ½" x 6 ½" squares.
P	•	Cut (4) 1" x WOF strips. Subcut the following for Wheel Units and Train Blocks B-C:  o (48) 1" squares (Wheel Units).  o (10) 1" x 3 ½" rectangles (Train Blocks B-C).  o (20) 1" x 3" rectangles (Train Blocks B-C).  Cut (1) 3 ½" x WOF strip. Subcut the following for Train Block A:  o (2) 3 ½" squares.  o (2) 3 ½" x 3" rectangles.  o (2) 3 "x 2 "yz" rectangles.



	<ul> <li>Cut (1) 1 ½" x WOF strip. Subcut the following for Train Block A:</li> <li>(2) 1 ½" x 5 ½" rectangles.</li> </ul>
Q	<ul> <li>(2) 1" x 3 ½" rectangles.</li> <li>(2) 1" x 1 ½" rectangles.</li> <li>Cut (2) 2" x WOF strips. Subcut (32) 2" squares for Star Blocks.</li> <li>Cut (6) 1 ½" x WOF strips. Piece strips for length using diagonal seams. Subcut the following for Quilt Assembly:</li> <li>(2) 1 ½" x 61" Side Inner Borders.</li> <li>(2) 1 ½" x 52 ½" Top/Bottom Inner Borders.</li> </ul>
R	<ul> <li>Cut (2) 2 ½" x WOF strips. Subcut (24) 2 ½" squares for Wheel Units.</li> <li>Cut (1) 1" x WOF strip. Subcut (8) 1" x 2 ½" rectangles for Connector Units.</li> </ul>
S	• Fuse (2) Small Clouds, (2) Medium Clouds and (2) Large Clouds onto the wrong side of fabric. (Reference the template page for more applique instructions.) Cut out each applique piece on the traced line and set aside for Quilt Assembly.

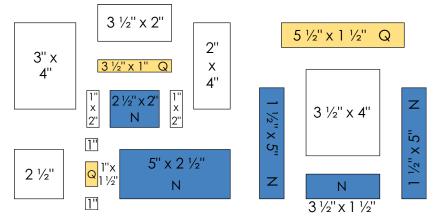
#### Wheel Unit Assembly:

- 1. Draw a diagonal line on the wrong side of (48) 1" Fabric A squares and (48) 1" Fabric P squares.
- 2. Place (1) 1" Fabric P square onto (1) top corner of (1) 2 ½" Fabric R square, RST and edges aligned. Note the orientation of the drawn diagonal line on the wrong side of the Fabric P square.
- 3. Sew along the drawn diagonal line. Then, trim excess corner fabric to a  $\frac{1}{4}$ ". Press toward the corner to complete SNF techniques.
- 4. Repeat SNF techniques to attach 1" squares from Fabrics A and P to the remaining Fabric R square corners to complete (1) Wheel Unit. Reference the diagrams for fabric placement. The Wheel Unit should measure 2 ½" x 2 ½" unfinished.
- 5. Repeat to create (24) Wheel Units.

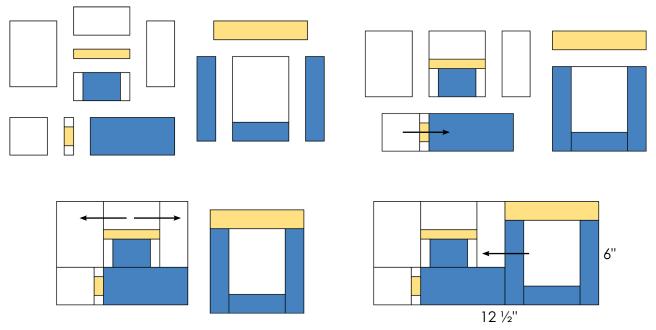


#### **Train Block A Assembly:**

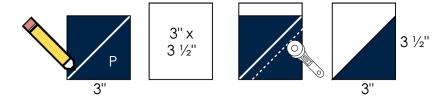
- Arrange assorted squares and rectangles from Fabrics A, N and Q to form the top of Train Block A. Reference the diagram for the location and size of each piece.
- Sew the top of Train Block A together. Arrows indicate pressing instructions on select seams.
   Once complete, the top of Train Block A should measure 12 ½" x 6" unfinished.



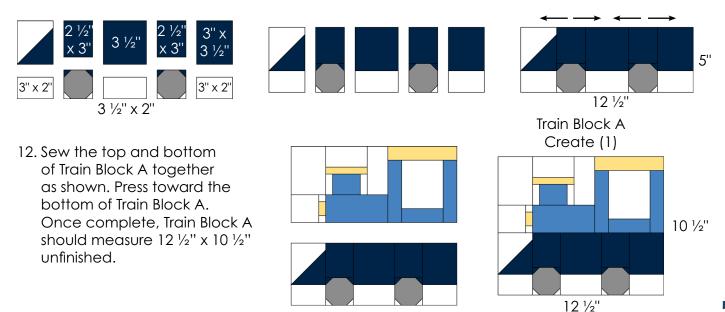




- 8. Draw a diagonal line on the wrong side of (1) 3" Fabric P square.
- 9. Repeat SNF techniques to attach the Fabric P square to the bottom right corner of (1) 3" x 3 ½" Fabric A rectangle. SNF unit should measure 3" x 3 ½" unfinished.

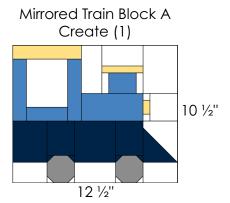


- 10. Arrange (2) Wheel Units and assorted squares and rectangles from Fabrics A and P to form the bottom of Train Block A. Reference the diagram for the location and size of each piece. Ensure Wheel Units are oriented so that Fabric P is located at the top, and Fabric A is located at the bottom.
- 11. Sew the bottom of Train Block A together. Arrows indicate pressing instructions on select seams. Once complete, the bottom of Train Block A should measure  $12 \frac{1}{2}$ " x 5" unfinished.



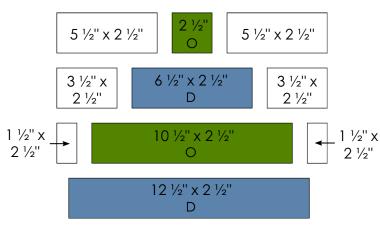


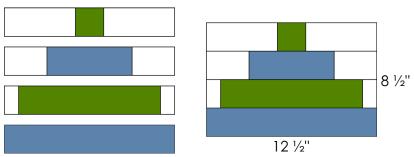
13. Repeat to create (1) additional **mirror image** Train Block A. Reference the mirror image diagram to the right for the location of each piece required for Train Block A. Use diagrams in Steps 6-12 as a guide for the size of each piece. (Please note: SNF techniques will be completed on the bottom left corner of the Fabric A rectangle.) The mirror image Train Block A should measure 12 ½" x 10 ½" unfinished.



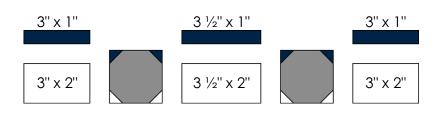
#### Train Block B Assembly:

- 14. Arrange assorted squares and rectangles from Fabrics A, D and O to form the top of Train Block B. Reference the diagram for the location and size of each piece.
- 15. Sew the top of Train Block B together, pressing seams away from Fabric A. Once complete, the top of Train Block B should measure 12 ½" x 8 ½" unfinished. Set aside for Step 18.





16. Arrange (2) Wheel Units and assorted rectangles from Fabrics A and P to form the bottom of Train Block
B. Reference the diagram for the location and size of each piece.
Ensure Wheel Units are oriented so that Fabric P is located at the top, and Fabric A is located at the bottom.



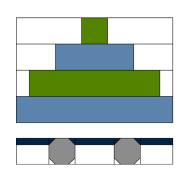
17. Sew the bottom of Train Block B together, pressing seams toward Fabric A. Once complete, the bottom of Train Block B should measure  $12 \frac{1}{2}$ " x  $2 \frac{1}{2}$ " unfinished.

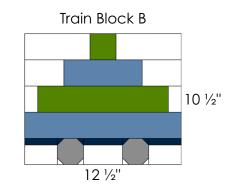


2 1/2"



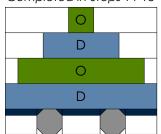
18. Sew the top and bottom of Train Block B together as shown. Press toward the top of Train Block B. Once complete, Train Block B should measure 12 ½" x 10 ½" unfinished.

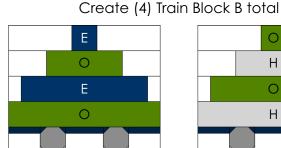


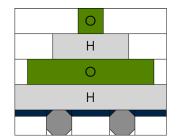


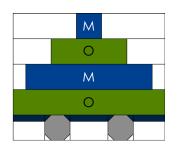
19. Repeat to create Train Block B in (4) unique colorways total. Reference the diagrams below for fabric combinations and quantity to create.

Completed in Steps 14-18



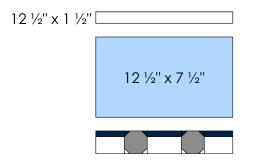


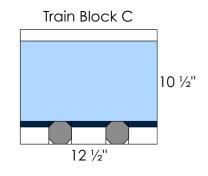




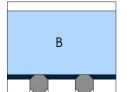
#### Train Block C Assembly:

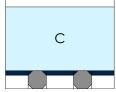
20. Create (6) Train Block C measuring 12 ½" x 10 ½" unfinished. (Reference Train Block B assembly for the location and size of pieces, and assembly methods to sew the bottom of Train Block C featuring Wheel Units and rectangles from Fabrics A and P.) Reference the diagram below for the location and size of the remaining pieces required for Train Block C. Reference the diagrams below to create Train Block C in (6) unique colorways. The diagrams are labeled with a fabric label and the quantity to create.

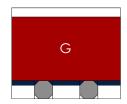


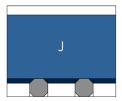


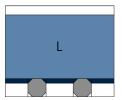
Create (6) Train Block C total

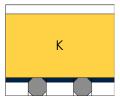








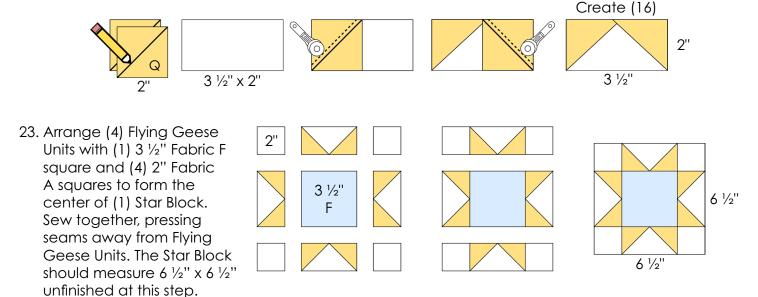




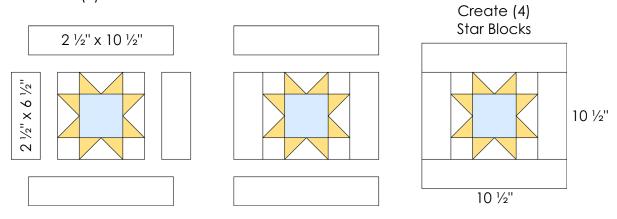


#### **Star Block Assembly:**

- 21. Draw a diagonal line on the wrong side of (32) 2" Fabric Q squares.
- 22. Repeat SNF techniques to create (16) Flying Geese Units using 2" Fabric Q squares and 3 ½" x 2" Fabric A rectangles. Reference diagrams for accurate assembly methods. Flying Geese Units should measure 3 ½" x 2" unfinished.

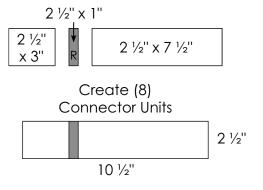


- 24. Sew (1)  $2\frac{1}{2}$ " x 6  $\frac{1}{2}$ " Fabric A rectangle to either side of the Star Block. Press outward after attaching each rectangle. Then, sew (1)  $2\frac{1}{2}$ " x  $10\frac{1}{2}$ " Fabric A rectangle to the top and bottom of the same Star Block. The Star Block should measure  $10\frac{1}{2}$ " x  $10\frac{1}{2}$ " unfinished.
- 25. Repeat to create (4) Star Blocks.



#### **Connector Unit Assembly:**

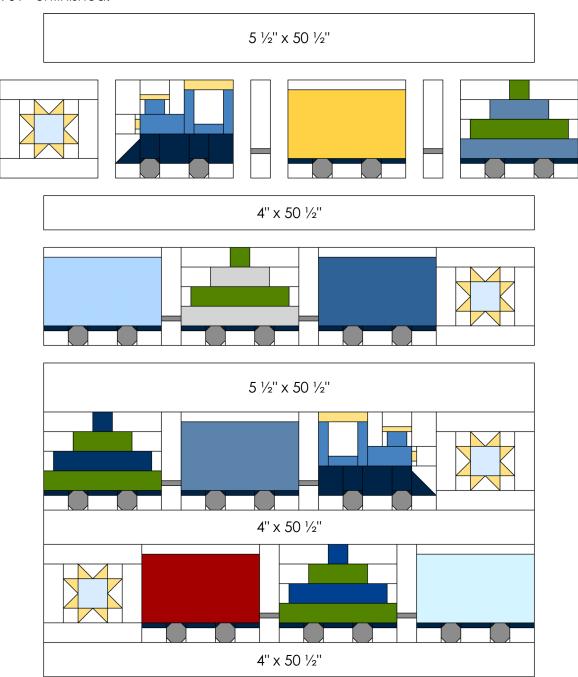
- 26. Sew (1) 2 ½" x 7 ½" Fabric A rectangle to one side of (1) 2 ½" x 1" Fabric R rectangle. Then, sew (1) 2 ½" x 3" Fabric A rectangle to the other side of the same Fabric R rectangle to complete (1) Connector Unit. The Connector Unit should measure 2 ½" x 10 ½" unfinished.
- 27. Repeat to create (8) Connector Units.





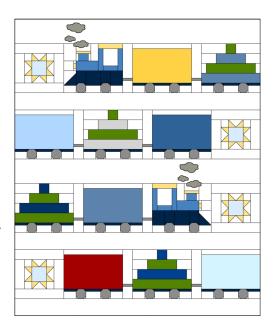
#### **Quilt Assembly:**

- 28. Arrange Train Blocks A-C and Star Blocks as shown in the diagram below. Reference the cover image for the exact placement of each block colorway. Place Connector Units in between each Train Block as shown. (Please note: The Mirror Image Train Block A is featured in the third horizontal block row.) Place 5 ½" x 50 ½" Fabric A horizontal sashing strips above horizontal block rows containing Train Block A. Place 4" x 50 ½" Fabric A horizontal sashing strips above all other horizontal block rows, and at the bottom of the quilt top center as shown.
- 29. Sew the quilt top center together in horizontal block rows measuring 10 ½" x 50 ½" unfinished.
- 30. Sew horizontal block rows and Fabric A horizontal sashing strips together to complete the quilt top center. It is recommended to use pins to align the rows to prevent stretching or shifting. Press seams away from horizontal block rows. Once complete, the quilt top center should measure  $50 \frac{1}{2}$ " x 61" unfinished.



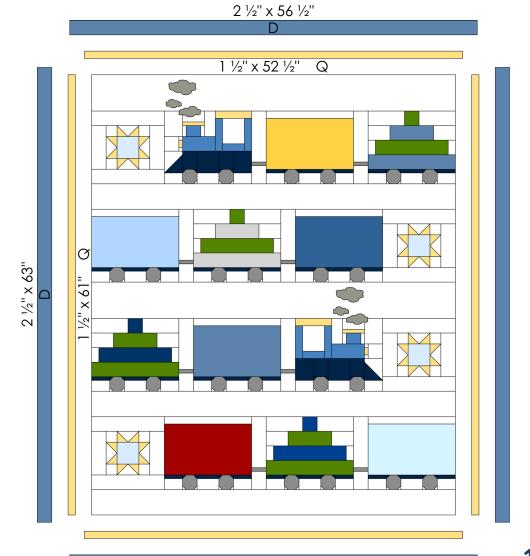


- 31. Remove the paper from the glue side of each Fabric S applique Cloud. Place (1) of each Small, Medium and Large Cloud above each Train Block A as shown. Once you are satisfied with the placement of each Cloud, fuse in place using an iron.
- 32. Stitch around each individual Cloud to secure, using the thread color and decorative stitch of your choice. Snip threads for a nice finish.
- 33. Sew (1) 1 ½" x 61" Fabric Q Side Inner Border to either side of the quilt top center. Press outward after attaching each border. Then, sew (1) 1 ½" x 52 ½" Fabric Q Top/Bottom Inner Border to the top and bottom of the quilt top center. The quilt top should measure 52 ½" x 63" unfinished at this step.
- 34. Sew (1) 2 ½" x 63" Fabric D Side Outer Border to either side of the quilt top. Then, sew (1) 2 ½" x 56 ½" Fabric D Top/Bottom Outer Border to the top and bottom of the quilt top to complete assembly. The quilt top should measure 56 ½" x 67" unfinished.



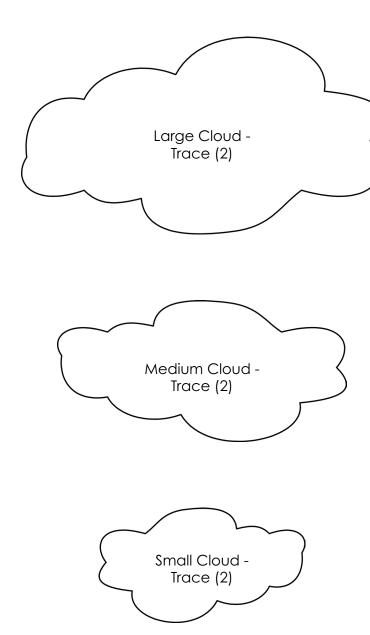
#### Finishing the Quilt:

- 35. Sandwich the quilt top with batting and backing. Baste quilt layers together using your preferred method.
- 36. Quilt as desired.
- 37. Bind quilt using (7) 2 1/4" x WOF Fabric I strips





# CHOO CHOO COMING THROUGH TEMPLATES



1 inch

Print templates at 100% or Actual Size.

Templates <u>are</u> reversed.

Pattern instructions included are for raw edge applique. For turn under applique, add your seam allowance and proceed using your preferred method.

Trace templates onto the smooth side of fusible web. Reference the quantity of templates to trace to the left. Roughly cut out each cloud from the fusible web, and set aside for Cutting Instructions.